



**70/80D-9V**Diesel forklifts



ECONOMIC ENGINE (Fuel efficiency: +18% for 70D-9V / +23% for 80D-9V)



INCREASED LIFTING SPEED (+8% for 80D-9V)



LOAD SENSING PISTON PUMP



REDUCED CABIN NOISE (-5.2 dB)



OUTSTANDING WARRANTY

# STAGE V AND BEYOND

Hyundai's new 9V Series is part of a fresh generation of forklifts complying with the European Stage V emission levels. But it goes much further than that!

Hyundai's engineers took a creative approach to develop an environmentally friendly machine that also offers reduced TCO (Total Ownership Costs). Savings are boosted with enhanced fuel economy and work efficiency.

The overall result is a groundbreaking level of customer satisfaction with maximum performance and productivity, higher operator comfort, better safety and improved uptime management.



**HYUNDAI** — MATERIAL HANDLING

#### **STAGE V - 70/80D-9V** - 5

#### **Productivity & Efficiency**

# DURABLE AND FUEL-EFFICIENT TO REDUCE YOUR OPERATING COSTS

The Hyundai engineers have left no stone unturned in their efforts to save you costs and improve your productivity. The Hyundai legacy of reliable technology continues with an optimised engine and a new load-sensing hydraulic system developed to boost your profits through unprecedented efficiency.

# **Optimised fuel efficiency**



The 70D-9V and 80D-9V are equipped with a powerful 2.9L HMC D4CC diesel engine that produces 55 kW while complying with European Stage V environmental regulations. It also achieves **impressive cost savings** by delivering excellent performance with low fuel consumption rates.



- Featuring the optimal displacement for a forklift, the HMC D4CC engine comprises an electronic EGR valve, a common rail, Variable Geometry turbocharging (VGR) with an excellent boosting effect and an aftertreatment (DOC + DPF + SCR) device.
- The DPF regeneration works automatically.
- A parked regeneration can be activated manually at any time and monitored on the cluster.
- The driver can use a switch to prevent the regeneration process (hot exhaust gases) for working in an area with a potential risk of fire.

18% 25%
FUEL EFFICIENCY



Aftertreatment
DOC + DPF + SCR

# Improved visibility for efficient operation

- The view from the driver's seat has been optimised with side mirrors offering a better view of the rear wheel position.
- A triple separate (TS) mast is available as an option for improved visibility in overhead work.
- All masts are designed with 15° forward and 10° backward tilting for easy handling of various load types.
- When the load-sensing system is selected, the load weight is displayed on the cluster screen in real time. In the event of overload, a warning lamp flashes on the screen.

# Load-sensing piston pump

The engine is combined with a Casappa variable load-sensing piston pump in conjunction with a new MCV (mechanical or fingertip) from Buchholz. This hydraulic system, based on demand of flow, reduces the power take-off from the engine while driving and therefore the fuel consumption. Due to a higher pumpoutput, the working speed of all hydraulic functions has been increased. This results in higher productivity with lower costs.



Variable piston pump



Load-sensing MCV

#### New powertrain for enhanced performance and reliability

The ZF 3WG94 transmission is equipped with an upgraded TCU for fast response and optimised shift control. The drive axle is **developed entirely by Hyundai Core**Motion and delivers superior durability and productivity.



- The new powertrain offers enhanced response, optimised transmission timing and improved transmission system reliability.
- The system meets EU Safety Regulation SIL 2.
- The system is controlled by a non-contact forward/backward lever designed for resistance to moisture and contaminants.



- The new Hyundai Core Motion drive axle provides optimal rigidity and strength for high-load work.
- The drive axle is equipped with a planetary reducing gear offering resistance to torque changes. The differential capacity has been increased by for better performance and durability of the wet disc brakes.
- Thanks to its enhanced durability and long service intervals, the wet disc brake also reduces maintenance costs and downtime.
- The axle has a caliper-type autoparking brake.

#### **Operator Comfort**

# FIRST-CLASS ERGONOMICS FOR PRODUCTIVITY AND OPERATING PLEASURE

The cabin is designed to provide every operator with a comfortable environment that boosts productivity and reduces fatigue, even in tough working conditions. The most important controls are positioned within easy reach and a range of options helps you to tailor the cabin to your needs.

# Improved comfort and convenience

#### A premium quality Grammar seat is

installed as standard, ensuring comfortable driving all day. A seat belt switch, armrest and seat heating are available as options. The inching and brake pedals have been moved for a more comfortable foot position, while additional vents under the steering wheel column improve heating in winter. The main console switches and storage have been rearranged for easy access to those used most frequently. The air conditioning controls are conveniently placed on the headliner side.





# **Outstanding operability**

The new load-sensing MCV **improves controllability and working speed**.

The RCV circuit open pressure has been lowered for precise fork control performance.

The fingertip controls have been adapted for easier operation and **quick, precise response** (within 0.1 seconds).

# Spacious and quiet with an all-round view

The 9V Series features a new deluxe cabin with several improvements to enhance **comfort and peace of mind**. The console layout has been adapted to improve accessibility and create more space for the driver. The front windscreen has a new, one-piece, curved design that creates a **wide, clear view** with reduced edge distortion. The side doors are composed entirely of glass, providing a better view to the sides as well.

Internal noise has been reduced by 5.2 dB, making it easier for the operator to concentrate and reducing fatigue.

#### **Colour monitor**

A new **colour monitor** with large icons allows the driver to check operating conditions and view any alerts quickly and easily. MCU controls are integrated for efficient operation of all equipment. An independent 7-inch digital rear view camera monitor is installed on the right side offering visibility behind the machine at all times. If a front view camera is added, this screen can be split to display both views.



The **steering wheel diameter** has been reduced by 35 mm to **minimise shoulder fatigue**.











#### Safety

# CREATING A SAFER WORKING ENVIRONMENT

Small details can make a huge difference when it comes to safety and security. The optional **seat-belt interlock system** available with the 9V Series is just one example. This new feature protects the driver by blocking all machine functions until the seat-belt has been fastened. Our ultimate aim is to help you to create a safe working environment and achieve the highest productivity possible.

# Auto parking brake

The parking brake operates automatically when the power is disengaged in order to prevent accidents caused by human error.

#### **Speed limiter**

A speed limit can be programmed in advance and activated using a switch on the console.

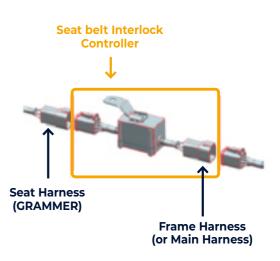
# OPSS (Operator Presence Sensing System)



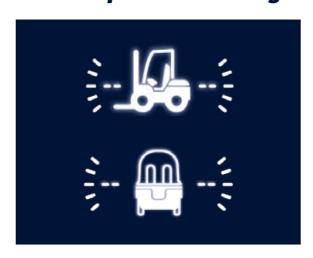
The OPSS System restricts driving, lifting and tilting, and it kicks in **automatically** when the driver leaves the seat to prevent accidents. It operates in conjunction with the auto parking brake to contribute to a safer workplace.

#### Seat belt interlock system

The seat belt interlock system protects operators from injury by **restricting equipment** operation if the seat belt warning has not been observed or if the operator unfastens the seat belt while driving.



#### Machine position warning



While driving the machine-control-unit (MCU) senses longitudinal and lateral movement and alerts the driver if the preset stability values are exceeded.

#### **Powerful service brake**

The main brake is fully hydraulic and provides reliable, precise braking power with light pedal operation. The system has been enhanced with an additional pressure accumulator and improved emergency braking capability.

# Passcode-protected start-up

Operators can restrict machine operation by setting a passcode. This **prevents theft, break-ins or accidents** that could occur due to unauthorised access when the machine is not in use.

Serviceability

# BUILT FOR QUICK, EASY SERVICING

The peace of mind that comes with fast, low-effort servicing is an important part of the Hyundai 9V Series philosophy. These forklifts are designed to make maintenance as convenient as possible, with all components and materials optimised to ensure a long, trouble-free service life.

# Easy inspection of aftertreatment device





For greater convenience, the counterweight opening has been made as large as possible. This **eliminates the need to remove the counterweight** for inspection or exchange of the aftertreatment device.

# Low-maintenance hydraulic control valves

The load-sensing hydraulic control valves are designed for minimum leakage in lifting and tilting operations, descending speed control and emergency situations.

## **Auto tilting cabin**

The **cabin can be tilted automatically** or manually by up to 52° to allow access to the power train and electric/hydraulic systems. To prevent accidental damage and protect the driver, cabin tilting is automatically disabled if the door is open.



# Engine diagnostics and service scheduling



🔀 Mainten	ace Ma	nagen	nent	
Item	Interval	Elapse	Count	Alarm
Axle Gear Oil	100	105	0	
Transmissing Oil	100	105	0	
Filter	100	105	0	
Tank Air Breathe	. 250	105	0	
Engine Oil	500	105	0	
Element	500	105	0	

Engine and transmission failure codes can be checked in the cluster with **no need for a separate diagnostic too**l.

Replacement timing for consumable parts can also be set in the cluster.

Operators will then be informed of upcoming servicing tasks through the display. This reduces downtime and increases peace of mind by making it easier to manage maintenance schedules.

# One tyre size

The front and rear tyres and rims are the same size to reduce replacement part costs. This also means that, in the event of a rear tyre puncture, a front tyre can be used as a substitute on site.

# Waterproof and dustproof fuse and relay box

All fuses and relays are centralised in an external container with **IP64 protection** against water and dust. This reduces the time needed for inspection and replacement.

#### **Engine cover**

A wing-type engine cover **reduces equipment downtime** by providing quick, easy access to the radiator and engine consumables.

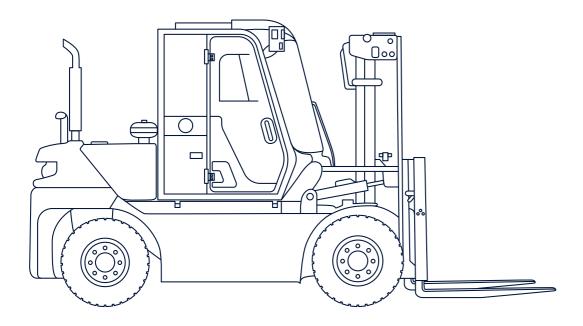
#### **Emergency lowering screw**

The MCV is equipped with an emergency lowering screw allowing the fork to be lowered if the hydraulic system is damaged.



#### **Walk-around**

# 70/80D-9V



#### **Productivity & Efficiency**

- Stage V 2.9L HMC D4CC diesel engine
- Casappa variable load-sensing piston pump
- Load-sensing MCV (mechanical or fingertip) from Buchholz
- Enhanced powertrain with ZF transmission and HCM drive axle
- Upgraded instrument cluster
- Better all-round visibility from driver's seat

#### Safety

- Seatbelt interlock system
- Auto parking brake
- Operator Presence Sensing System (OPSS)
- Machine position warning
- Speed limiter
- Rear-view camera
- Passcode-protected start-up

#### **Operator Comfort**

- Comfortable cabin with revised layout for added space and convenience
- Premium quality Grammer seat
- Reduced steering wheel size
- Large colour monitor
- Independent monitor for rear view camera
- Fine-tuned fingertip control
- Optimised foot pedal position
- Additional heating vents

# **Serviceability**

- Auto tilting cabin
- Easy-access engine cover
- Enlarged counterweight opening
- Water and dustproof fuse and relay box
- Engine diagnostics and service scheduling
- Emergency lowering screw
- Interchangeable front and rear tyres

**Parts & Warranties** 

# HYUNDAI GENUINE PARTS AND WARRANTIES: THE BEST WAY TO PROTECT YOUR INVESTMENT

Hyundai Genuine parts, accessories and warranty programmes are specially designed to keep your investment covered. They increase uptime and maintain the performance, comfort, and convenience that are built into your equipment.

# Leader in standard warranties for Stage V forklifts!

Hyundai warranties are designed to give you the cover you need to build your business with confidence and peace of mind.

# Best standard warranties in the industry

For extra reassurance, and to ensure maximum customer confidence, we are supplying all new stage V models with very good standard warranties.

The forklift standard warranty covers you for two years or 3000 hours, whichever comes first.

#### **Hyundai Genuine parts**

Hyundai Genuine parts have the same design as those installed when your machine left the factory. They are subjected to rigorous quality inspections and tests to make sure they meet Hyundai's strict requirements for quality and durability. As well as minimising downtime, this helps to ensure peak performance in every task. In the 13000 m<sup>2</sup> warehouse,

Hyundai covers over 96% of all Genuine Parts. With one of Europe's most advanced automated warehousing systems, we are able to maintain availability and efficient delivery of all our Genuine Parts.

# A network you can rely on

HCEE prioritises quick, reliable intervention to keep your equipment running reliably. Thanks to the extended dealer network across Europe, we will always be close by to ensure a timely and efficient solution. Moreover, we guarantee a 24-hour delivery service across our European dealer network.

**STAGE V - 70/80D-9V** — 15

# **SPECIFICATIONS**

Ma	in characteristics			
1.1	Manufacturer		Hyundai	Hyundai
1.2	Manufacturer's type designation		70D-9V	80D-9V
1.3	Drive: Electric (battery or mains), Diesel, Petrol, Fuel Gas		Diesel	Diesel
1.4	Type of operation: Hand, Pedestrian, Standing, Seated, Order-Picker		Seated	Seated
1.5	Load capacity / rated load	kg	7000	8000
1.6	Load center distance	mm	600	600
1.8	Load distance, center of drive axle to fork	mm	610	690
1.9	Wheelbase	mm	2300	2500

	W	eights			
[	2.1	Service weight	kg	10083	11518
	2.2	Axle loading, loaded front / rear	kg	15036 / 2047	17,203 / 2,315
	2.3	Axle loading, unloaded front / rear	kg	4338 / 5745	5,075 / 6,443

Туі	res & chassis			
3.1	Tyres: Solid Rubber, Superelastic, Pneumatic, Polyurethane		Р	Р
3.2	Tyre size, front		8.25-15-14PR	9.00-20-14PR
3.3	Tyre size, rear		8.25-15-14PR	9.00-20-14PR
3.5	Wheels, number front / rear (X = driven wheels)		4 x 2	4x2
3.6	Tread, front	mm	1578	1632
3.7	Tread, rear	mm	1602	1700

Dir	mensions			
4.1	Tilt of mast / fork carriage forward / backward	degree	15 / 10	15/10
4.2	Lowered mast height	mm	2515	2675
4.3	Free lift	mm	140	145
4.4	Lift height	mm	3030	3040
4.5	Extended mast height	mm	4320	4375
4.7	Height of overhead guard (cabin)	mm	2575	2650
4.8	Seat height / stand height rel. to SIP	mm	1536	1650
4.12	Coupling height	mm	508	602
4.19	Overall length	mm	4875	5170
4.20	Length to face of forks	mm	3675	3970
4.21	Overall width	mm	2088	2,194
4.22	Fork dimensions (hook type)	mm	65 x 150 x 1200	70x180x1200
4.23	Fork carriage ISO 2328, class / type A, B		Class IV	Class IV
4.24	Fork carriage width	mm	2068	2268
4.31	Ground clearance, below mast, loaded	mm	195	250
4.32	Ground clearance, center of wheelbase	mm	224	306
4.34.1	Aisle width for pallets 1000 X 1200 crossways	mm	5251	5590
4.34.2	Aisle width of pallets 800 X 1200 lengthways	mm	5451	5790
4.35	Turning radius	mm	3436	3700
4.36	Smallest pivot point distance	mm	1224	1354

Pe	rformance data			
5.1	Travel speed, loaded / unloaded	km/h	29.6 / 33.3	30.6/34.7
5.2	Lift speed, loaded / unloaded	mm/s	450 / 480	440/500
5.3	Lowering speed, loaded / unloaded	mm/s	500 / 450	500/500
5.5	Drawbar pull, loaded / unloaded	N	-	-
5.6	Max. drawbar pull, loaded / unloaded	N	78600 / 74893	77430/
5.7	Gradeability, loaded / unloaded	%	-	-
5.8	Max. gradeability, loaded / unloaded	%	46.8 / 25.7	39.2/
5.9	Acceleration time, loaded / unloaded	s	-	-
5.10	Service brake		Hydraulic	Hydraulic

En	gine			
7.1	Engine manufactureer / type		HMC D4CC	HMC D4CC
7.2	Engine power acc. to ISO 1585	kW/rpm	81 / 2200	80.9/2200
7.3	Maximum torque	kgf·m/rpm	42.8 / 1600	42.8/1600
7.4	No. of cylinder / displacement	EA/cc	4 / 2891	4/2891
7.5	Fuel consumption acc. to VDI cycle	I/h	4.2	4.1

Ad	ditional data			
8.1	Type of drive control	AC	Full Auto	Full Auto
8.2	Operating pressure, system / attachments	bar	210 / 140	186/127
8.3	Oil volume for attachments	LPM	110	76
8.4	Sound level at driver's ear according to DIN 12053	dB (A)	74.6	78.2
8.5	Trailer coupling, type DIN		Pin	Pin

\* All technical data & charts in this brochure are based on MAST V300 (70D-9V), Hook type carriage, no side shift and fork positioner and 1200 mm fork length.

# **MAST SPECIFICATIONS**

				Overall height		Free lif	t height	Tilt	angle					
		Maximum fork		Exte	nded	With load	With std load			Load capacity without side shift	Load capacity with side shift	Truck weight		
Mas	t type	height	height Lowered		Lowered	Without load backrest	With std load backrest	backrest	backrest	Fwd	Bwd	at 600 mm LC	at 600 mm LC	unloade
		mm	mm	mm	mm	mm	mm	deg	deg	kg	kg	kg		
	V270	2730	2365	3911	4020	140	140	15	10	7000	7000	10036		
	*V300	3030	2515	4211	4320	140	140	15	10	7000	7000	10083		
2-stage limited free lift	V330	3330	2665	4511	4620	140	140	15	10	7000	7000	10131		
	V350	3530	2765	4711	4820	140	140	15	10	7000	7000	10163		
	V370	3730	2865	4911	5020	140	140	15	10	7000	7000	10195		
	V400	4030	3015	5211	5320	140	140	15	10	7000	7000	10251		
	V450	4530	3315	5711	5820	140	140	15	10	7000	7000	10478		
	V500	5030	3565	6211	6320	140	140	15	10	7000	6920	10558		
	V550	5530	3815	6711	6820	140	140	15	10	7000	6730	10638		
	V600	6030	4065	7211	7320	140	140	15	10	7000	6550	10716		
	V700	7030	4568	8211	8320	140	140	15	6	6680	6200	10873		
<u> </u>	TF/TS450	4560	2565	5765	5805	1360	1275	15	10	7000	6840	10749		
o-stage tun nee int	TF/TS500	5060	2765	6265	6305	1560	1475	15	10	7000	6650	10841		
	TF/TS560	5600	2965	6805	6845	1760	1675	15	10	6960	6450	10952		
añe	TF/TS600	6060	3165	7265	7305	1960	1875	15	10	6780	6290	11039		
ŝ	TS730	7330	3665	8535	8575	2460	2375	15	10	6320	5860	11299		

				Overall height		Free li	ft height	Tilt	angle						
		Maximum fork height		Exte	nded	With load	With std load			Load capacity without side shift	Load capacity with side shift	Truck weight			
Mas	t type				height	Lowered	Without load backrest	With std load backrest	backrest	backrest	Fwd	wd Bwd	at 600 mm LC	at 600 mm LC	unloaded
		mm	mm	mm	mm	mm	mm	deg	deg	kg	kg	kg			
	V270	2740	2525	2525	2525	2525	4048	4050	150	150	15	10	8000	8000	
	V300	3040	2675	4348	4350	150	150	15	10	8000	8000				
free lift	V330	3340	2825	4648	4650	150	150	15	10	8000	8000				
i	V350	3540	2925	4848	4850	150	150	15	10	8000	8000				
9	V370	3740	3025	5048	5050	150	150	15	10	8000	8000				
3	V400	4040	3175	5348	5350	150	150	15	10	8000	8000				
	V450	4540	3475	5848	5850	150	150	15	10	8000	8000				
2-stage limited free lift	V500	5040	3725	6348	6350	150	150	15	10	8000	8000				
	V550	5540	3975	6848	6850	150	150	15	10	8000	7700				
	V600	6040	4225	7348	7350	150	150	15	10	7900	7500				
	V700	7040	4725	8348	8350	150	150	15	6	7500	7100				
	V750	7540	4975	8848	8850	150	150	15	6	7300	6900				
	TF/TS450	4570	2750	5902	5880	1418	1440	15	10	8000	8000				
<b>=</b>	TF/TS500	5070	2950	6402	6380	1618	1640	15	10	8000	7800				
3-stage full free lift	TF/TS550	5570	3150	6902	6880	1818	1840	15	10	8000	7600				
<u> </u>	TF/TS600	6070	3350	7402	7380	2018	2040	15	10	7800	7400				
	TS665	6650	3570	7985	7963	2238	2260	15	10	7540	6980				
•	TS765	7650	3970	8985	8963	2638	2660	15	10	7050	6670				

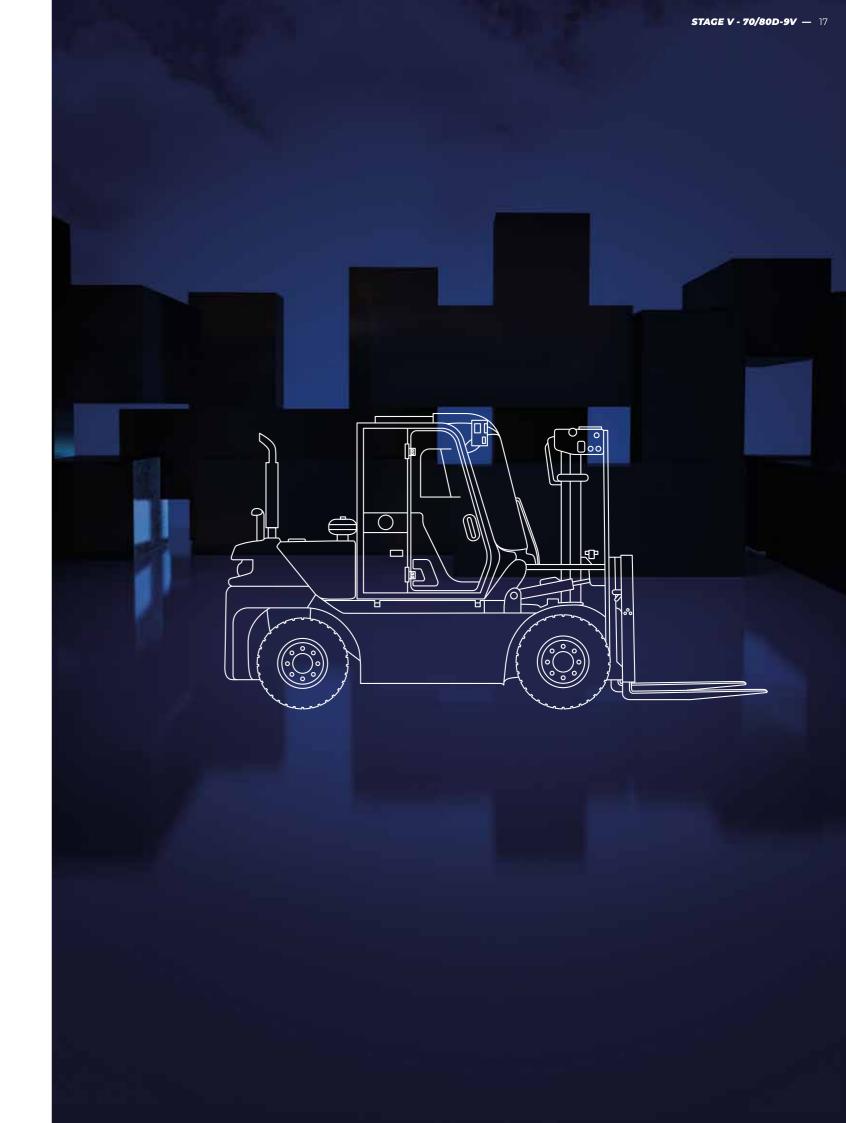
\* Standard

# **MAST SPECIFICATIONS**

70D	-9V - Op	otional: s	haft type	fork & car	riage								
				Overall height		Free li	ft height	Tilt	angle				
		Maximum fork		Exte	nded	With load	With std load			Load capacity without side shift	Load capacity with side shift	Truck weight	
Ma	st type	height	Lowered	Without load backrest	With std load backrest	backrest	backrest	Fwd	Bwd	at 600 mm LC	at 600 mm LC	unloaded	
	V270 *V300 V330	mm	mm	mm	mm	mm	mm	mm	deg	deg	kg	kg	kg
	V270	2730	2365	-	3975	-	140	15	10	7000	-	10111	
	*V300	3030	2515	-	4275	-	140	15	10	7000	-	10158	
	V330	3330	2665	-	4575	-	140	15	10	7000	-	10206	
# #	V350	3530	2765	-	4775	-	140	15	10	7000	-	10238	
d fre	V370	3730	2865	-	4975	-	140	15	10	7000	-	10269	
2-stage limited free lift	V400	4030	3015	-	5275	-	140	15	10	7000	-	10325	
	V450	4530	3315	-	5775	-	140	15	10	7000	-	10553	
2-sta	V500	5030	3565	-	6275	-	140	15	10	7000	-	10633	
	V550	5530	3815	-	6775	-	140	15	10	7000	-	10712	
	V600	6030	4065	-	7275	-	140	15	10	7000	-	10835	
	V700	7030	4565	-	8320	-	140	15	6	7000	-	10907	
#=	TF/TS450	4560	2565	-	5805	-	1320	15	10	7000	-	10751	
free	TF/TS500	5060	2765	-	6305	-	1520	15	10	7000	-	10845	
- □	TF/TS560	5600	2965	-	6845	-	1720	15	10	7000	-	10956	
3-stage full free lift	TF/TS600	6060	3165	-	7305	-	1920	15	10	6800	-	11045	
3-8	TS730	7330	3665	-	8575	-	2420	15	10	6320	-	11304	

				Overall height		Free li	ft height	Tilt	angle			
		Maximum fork		Exte	nded	With load	With std load			Load capacity without side shift	Load capacity with side shift	Truck weight
Mas	st type	height	height Lowered	Without load backrest	With std load backrest	backrest	backrest	Fwd	Fwd Bwd	at 600 mm LC	at 600 mm LC	unloaded kg
		mm	mm	mm	mm	mm	mm	deg	deg	kg		
	V270	2740	2525	-	4075	-	150	15	10	8000	8000	
	V300	3040	2675	-	4375	-	150	15	10	8000	8000	
ee lift 2-stage limited free lift	V330	3340	2825	-	4675	-	150	15	10	8000	8000	
	V350	3540	2925	-	4875	-	150	15	10	8000	8000	
	V370	3740	3025	-	5075	-	150	15	10	8000	8000	
	V400	4040	3175	-	5375	-	150	15	10	8000	8000	
	V450	4540	3475	-	5875	-	150	15	10	8000	8000	
	V500	5040	3725	-	6375	-	150	15	10	8000	7900	
	V550	5540	3975	-	6875	-	150	15	10	8000	7700	
	V600	6040	4225	-	7375	-	150	15	10	7900	7400	
	V700	7040	4725	-	8375	-	150	15	6	7500	7000	
	V750	7540	4975		8875		150	15	6	7300	6800	
	TF/TS450	4570	2750	-	5905	-	1415	15	10	8000	8000	
	TF/TS500	5070	2950	-	6405	-	1615	15	10	8000	7800	
<u>e</u>	TF/TS550	5570	3150	-	6905	-	1815	15	10	8000	7600	
	TF/TS600	6070	3350	-	7405	-	2015	15	10	7800	7400	
	TS665	6650	3570	-	7988	-	2235	15	10	7540	6980	
	TS765	7650	3970		8988		2635	15	10	7050	6670	

\* Standard







- \* Standard and optional equipment may vary by country. Contact your Hyundai dealer for more information.
- \* The machine may vary according to International standards. European specifications may differ from Korean specifications mentioned in the brochures.
- \* The photos may include attachments and optional equipment that are not available in your area.
- \* Materials and specifications are subject to change without advance notice.

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